

JUNE 19

Work Order ID 162719-3

162719

Page 1

Friday, June 09, 2017 10:51:20 AM

Item ID: D4436-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aft Bracket Assembly

Stop

NS2

Start Date: 6/15/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/19/2017 Req'd Qty: 4.00

4

Customer:

Reference: SCHEDULED/C

Approvals: Process Plan:

Date:

JUN 09 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4436

A

100

0.00

100

Small Fab

Memo

1.02

Small Fab

Assemble as per dwg and install grommet

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.08

Quality Control

160

Identify as per dwg & Stock Location:

54612

0.00

160

Packaging

Memo

0.04

Packaging

2 AUG 03 2017

DAS
6
9-89

AUG 02 2017

17-8-1

DAS
19
9-89

JUN 22 2017

1900

1900

Work Order ID 162719

Friday, June 09, 2017 10:51:20 AM

162719

Page 2

Item ID: D4436-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID:

Item Name: Aft Bracket Assembly Stop ***NS2***

Start Date: 6/15/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/19/2017 Req'd Qty: 4.00 ***4*** Customer:

Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.40							
Quality Control									

DAS
21
9-89

AUG 03 2017

Picklist Print

Friday, June 09, 2017 10:51:19 AM

Page 1

Work Order ID: 162719

162719

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 6/15/2017

Required Date: 6/19/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC
RevB 11.12.22 per PA2 EC verified by:JLM
12.01.24 PER DWG REV.A DD VERF:EC

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4440-1

Manufactured

No

100

Each

22.0000

1

4.8

DAS

30

9-89

JUN 22 2017

D4440-1

Grommet

**

Location

Loc Qty

Loc Code

GA

22

156932

3

157237

8

160669

11

D4435-043

Manufactured

No

100

Each

2.0000

1

4.8

DAS

30

9-89

JUN 22 2017

D4435-043

Mount Bracket Assembly

**

Location

Loc Qty

Loc Code

ST098

2

158832

2

D4436-043

Manufactured

No

100

Each

0.0000

1

4.8

DAS

30

9-89

JUN 22 2017

D4436-043

Aft Outboard Bracket Assembly

**

D4436-045

Manufactured

No

100

Each

0.0000

1

4.8

DAS

30

9-89

JUN 22 2017

D4436-045

Aft Inboard Bracket Assembly

**

Picklist Print

Friday, June 09, 2017 10:51:19 AM

Page 2

Work Order ID: 162719

162719

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 6/15/2017

Required Date: 6/19/2017

Start Qty: 4.00

Required Qty: 4.00

AN525-832R6

Purchased

No

100

Each

90.0000

4

16 32

DAS
30
9-89

AN525-832R6

**

Screw

JUN 27 2017

Location

Loc Qty

Loc Code

GA	25	
m136787	25	
ST328	65	
m137371	65	52

